



JCM Industries, Inc.

**Fittings & Fabrications
for Repair - Connection - Branching
All Types and Sizes of Pipe**

JCM Industries, Inc.
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JCM 111 FULL-REPAIR CLAMPS

JCM 111 Full-Repair Clamps are a fast economical means of permanently repairing steel pipe with extensive corrosion, splits, punctures or pin holes. These clamps have a heavy, full circumferential Buna-N gasket with a hardened recessed armor. This provides extra sealing capability for heavily damaged pipe and pipe with reduced diameter due to corrosion. Available in all stainless steel.



JCM 111 Full-Repair Clamps are two piece units that provides a full circumferential gasket, swing-in bolts and are available for Steel, Copper Tube and IPS Sized PVC Pipe. Built for the pipe O.D., the 111 Full-Repair Clamps offer a secure fit on the pipe. Available in 3" and 6" widths with an option of all stainless steel for corrosive environments.

JCM 111 FULL-REPAIR CLAMP

Lug: Ductile Iron ASTM A-536. Optional CF8 Stainless Steel available.

Gasket: Buna-N

Band: 18-8 Type 304 Stainless Steel

Hardware: Electro-galvanized steel. Optional Stainless Steel available



Suitable for pin holes, corrosion areas, small splits, holes and other pipe damage.



Certified to:
NSF/ANSI CAN 61
& NSF/ANSI 372

JCM 111 Full-Repair Clamps



Steel Pipe Sizes - IPS / Copper Tube Sizes - CTS								
NOMINAL PIPE SIZE (IN)	PIPE O. D. (IN)	TYPE OF PIPE	WIDTH (IN)	CLAMP NUMBER E-GALV. BOLT	STAINLESS BOLT Add (SS)	ALL STAINLESS Add (AS)	WT EA (LBS)	CTN. QTY.
1/2	0.84	IPS	3	111-0084-3	SS	AS	.7	20
			6	111-0084-6	SS	AS	1.4	10
3/4	1.05	IPS	3	111-0105-3	SS	AS	.7	16
			6	111-0105-6	SS	AS	1.4	8
	0.88	CTS	3	111-0088-3	SS	AS	.7	16
			6	111-0088-6	SS	AS	1.4	8
1	1.32	IPS	3	111-0132-3	SS	AS	.8	16
			6	111-0132-6	SS	AS	1.5	8
	1.13	CTS	3	111-0113-3	SS	AS	.8	16
			6	111-0113-6	SS	AS	1.5	8
1-1/4	1.66	IPS	3	111-0166-3	SS	AS	.9	12
			6	111-0166-6	SS	AS	1.8	6
1-1/2	1.63	CTS	3	111-0166-3	SS	AS	.9	12
			6	111-0166-6	SS	AS	1.8	6
	1.90	IPS	3	111-0190-3	SS	AS	1.3	12
			6	111-0190-6	SS	AS	2.6	6
2	2.38	IPS	3	111-0238-3	SS	AS	1.3	8
			6	111-0238-6	SS	AS	2.7	4

HOW TO ORDER

- Determine clamp size, material options and width required.
- Order by clamp number.
 For **Stainless Steel Bolt(s)** add **(SS)** to clamp number.
 For **ALL Stainless Steel Clamp** add **(AS)** to clamp number.
 Example: All Stainless Steel Clamp for 2" IPS PVC with 2.38 O.D. 3" with, order 111-0238-3AS



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JCM111-07292021